

ABSTRACT OF THE DISCLOSURE

Sanitary wares are pressure-cast on a single mold machine comprising a bed and two platens associated with the bed, each one supporting a respective mold half; one of the two platens is translatable along the bed in a longitudinal direction, whilst the other incorporates a tilting platen carrying the respective mold half and is rotatable about a horizontal axis extending perpendicular to the longitudinal direction; the accessibility to the mold halves and to the casting are improved and therefore the operations of demolding the green wares and transferring them to successive stages of manufacture are much facilitated, as also is the procedure for changing the mold.

Figure 1